

S. COSMO COMPANY SANJO, JAPAN

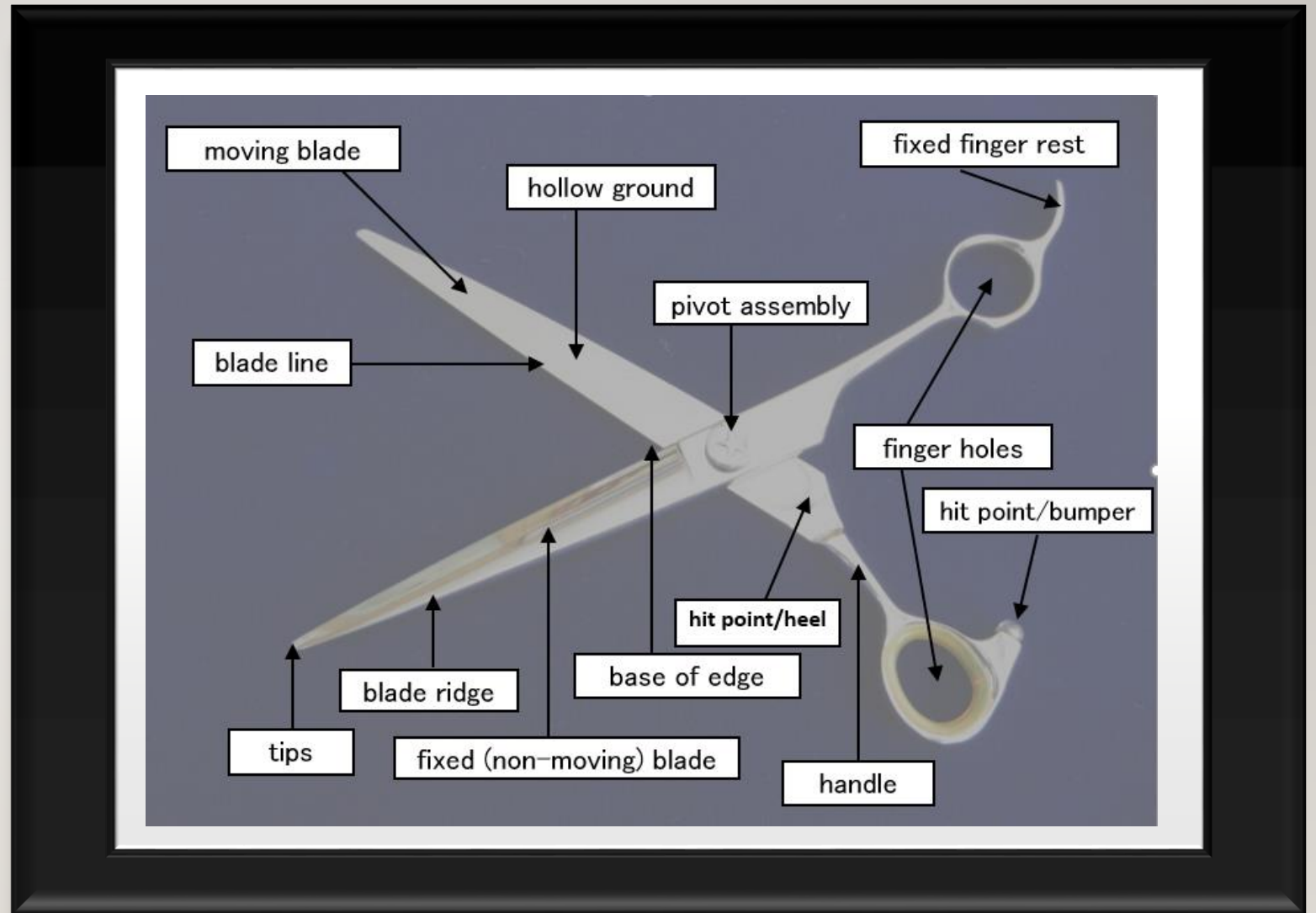
A LOOK AT THE BASICS

OF THE BEAUTY SCISSOR

SHARPENING PROCESS

SCISSOR

Breaking down the parts of a beauty shear



CONSULTATION

- Check shear for scratches, nicks, defects or other issues.
- Open & close shear gently to feel for other issues.
- Review with shear owner as necessary to understand work to be performed.



DISASSEMBLY

- Loosen pivot hardware, remove all respective parts
- Take care to keep parts together so they are not lost
- Take care not to mix parts of scissors together



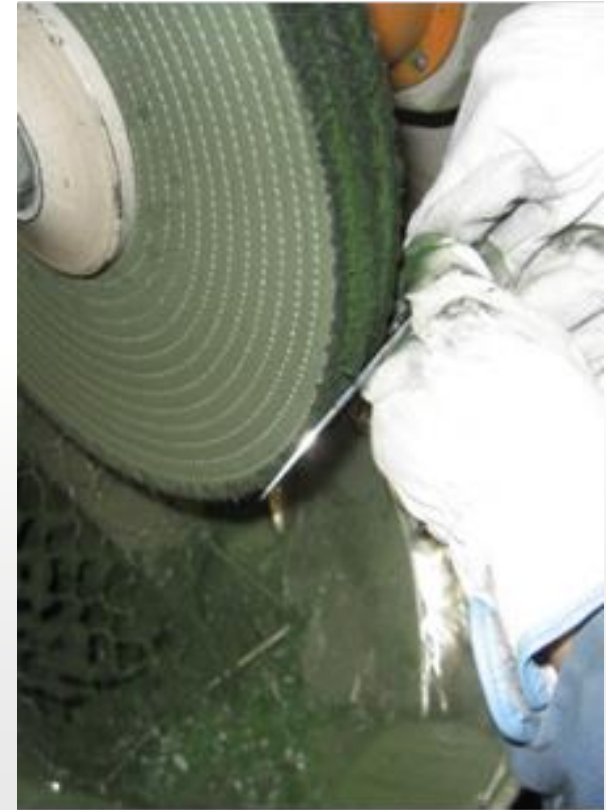
OUTER HONE

- We use water resistant 1000 grit paper for the outer surface
- If the blade is nicked other damage requires more aggressive metal removal, use a higher grit
- Maintain proper blade angle until a burr is formed



OUTER BUFF

- Use a cloth disk with green rouge to buff the surface to a mirror finish
- Remember to wear gloves & eye protection
- It is always suggested to use air filtration during grinding processes



CHECK SET

- Check both blades on a level surface against a light source
- Holding forefinger on pivot hole, press down
- Determine if proper bow exists along the blade line



ADJUST SET

- Using untampered anvil and hammer
- Gently tap blade from hit point to tip as necessary to adjust for proper set
- Check set frequently and adjust process accordingly
- Polish and remove any hammer marks from blade and/or handle



FINISH INSIDE BLADE LINE

- We use a #3000 whetstone for cut scissors
- We use a #5000 whetstone for thinning scissors
- Flat plate with abrasive paper of same grit with oil can also be used
- Whetstone must be regularly flattened



ASSEMBLY

- Thoroughly clean all parts
- Replace those that are worn or damaged
- With the blades apart attach pivot hardware
- Tighten and adjust for proper tension



REMOVE BURR

- Using buffing wheel and green rouge carefully remove any burr
- Almost no pressure is required against the buffing wheel



TEST/TRIAL CUT

- Using natural hair or bleached cotton cloth, test the cut-feel of the shear
- If any problems are found address them accordingly



FINISH

- Adjust tension, handles, tips as necessary
- Wipe shear and oil
- Place in bag or case where blades can't open accidentally and get damaged
- Return to client

